

**IN THE CLAIMS**

Please amend the claims to be in the form as follows:

Claim 1 (currently amended): A method of manufacturing a circular optical storage disc, comprising:

providing a substrate with a first surface and a periphery; and  
providing a coating on the first surface by applying a liquid, rotating the substrate,  
and solidifying the liquid; and

wherein:

when applying the liquid onto the first surface, the substrate is present in a  
separate extension body;

the extension body having substantially circumferential contact with the periphery  
of the substrate;

the extension body having a surface substantially flush with the first surface of the  
substrate, wherein said extension body further comprises at least two parts; and

after substantial solidification of the liquid, the extension body and the substrate  
are separated.

Claim 2 (previously presented): The method as claimed in Claim 1, wherein said extension body  
has an outer periphery which has a circular shape.

Claim 3 (previously presented): The method as claimed in Claim 1, wherein said extension body  
has an outer periphery which has a polygonal shape.

Claim 4 (previously presented): The method as claimed in Claim 3, wherein said extension body  
has an outer periphery which has a regular polygonal shape.

Claim 5 (previously presented): The method as claimed in Claim 1, wherein the surface of the  
extension body consists of substantially the same material as the substrate of the optical storage  
disc.

Claim 6 (previously presented): The method as claimed in Claim 1, wherein the surface of the

extension body consists of a material to which the coating adheres relatively poorly.

Claim 7 (currently amended): The method as claimed in Claim 1, wherein said extension body is composed of at least two parts with have surfaces substantially flush with the first surface of the substrate.

Claim 8 (previously presented): The method as claimed in Claim 1, wherein the liquid is solidified by exposure to UV light.

Claims 9-14 (cancelled)

Claim 15 (previously presented): The method of Claim 1, wherein the substantial solidification being sufficient so that coating breaks off at the periphery of the substrate.

Claim 16 (previously presented): The method of Claim 1, wherein the substantial solidification being sufficient so that the separation releases coating from the extension body.

Claim 17 (new): The method of Claim 1, wherein the at least two parts of said extension body are congruent.

Claim 18 (new): The method as claimed in Claim 3, wherein a number sides for the at least two sides used to form said polygonal shape is equal to half of the sides within said polygonal shape.

Claim 19 (new): The method as claimed in Claim 18, wherein each of said number of sides is congruent.